



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4032-041
Job Sheet 185872



Part No: D4032-041

Job Qty: 1 ea

Part Name: Short Basket Assembly (350)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/6/18

Job Tracking No:

Due Date: 12/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,3,4 IPP RevA: new issue DD 09.12.02 verified by:EC IPP Rev:B as per PA3 DD 10.03.10 verified by:EC IPP Rev:C as per RevA DD 10.03.23 verified by:EC IPP Rev:D as per dwg revC DD 10.04.20 verified by:EC IPP Rev:E as per dwg revD DD 10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/4/18	12/4/18	0.00	0.00	Start Up Stores/Pkg-1		HL 18-11-19
100	Packaging	1 pcs	12/4/18	12/4/18	0.00	0.00	Packaging1-4		HL 18-11-19
110	HandFinish	1 pcs	12/4/18	12/4/18	0.00	1.16	HandFinish4		HL 18-11-19
120	QC	1 pcs	12/4/18	12/4/18	0.00	0.00	QC5		NOV 20 2018 68
130	Packaging	1 pcs	12/4/18	12/4/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	1 Ea	12/4/18	12/4/18	0.00	0.00	QC21		NOV 21 2018

Part Op 110 - ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****2018

Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5068652
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5089276
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5116957
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5103954
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5115642
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5068640
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5115080
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5121157
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5115452
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5124370
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5119290
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5108609
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5112717
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5118041
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5115826
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5115399
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5117430
D4017-041	Short Basket Base Assembly (350)	1 Ea (1 ea)	90-Start up Operation	5125571
D4018-041	AS350 Short Basket Lid Assembly	1 Ea (1 ea)	90-Start up Operation	5127496
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5094592
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5083541

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation

5053951-3
5164465
5050052-1
5109991
5003-58-1
5067407-2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	302	0
	AN3-16A	2	76	0
	AN310-4	3	202	0
	AN310C4	2	93	0
	AN4-12	3	161	0
	AN5-17A	4	85	0
	D2530	1	9	0
	D2535	2	51	0
	D2537	2	32	0
	D3917-3	6	106	0
	D3953-17	2	39	0
	D3953-19	1	28	0
	D3953-21	1	15	0
	D3953-3	2	28	0
	D3953-7	2	100	0
	D3953-9	2	34	0
	D3969-3	1	8	0
	D4017-041	1	0	0
	D4018-041	1	0	0
	MS21042L3	6	2,180	0
	MS21042L5	4	499	0
	MS24665-151	3	139	0
	MS24665-300	2	81	0
	NAS1149C0432R	2	1,914	0
	NAS1149F0332P	8	2,023	0
	NAS1149F0432P	6	1,234	0
	NAS1149F0563P	4	725	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

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CANADA
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Email: sales@dartaero.com
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Plex 11/6/18 9:25 AM Dart.lajeunesse.marie

Container No: S129212



Part: D4032-041

Job No: 185872

Serial No/ Batch: S129212

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/19/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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